

Roboze

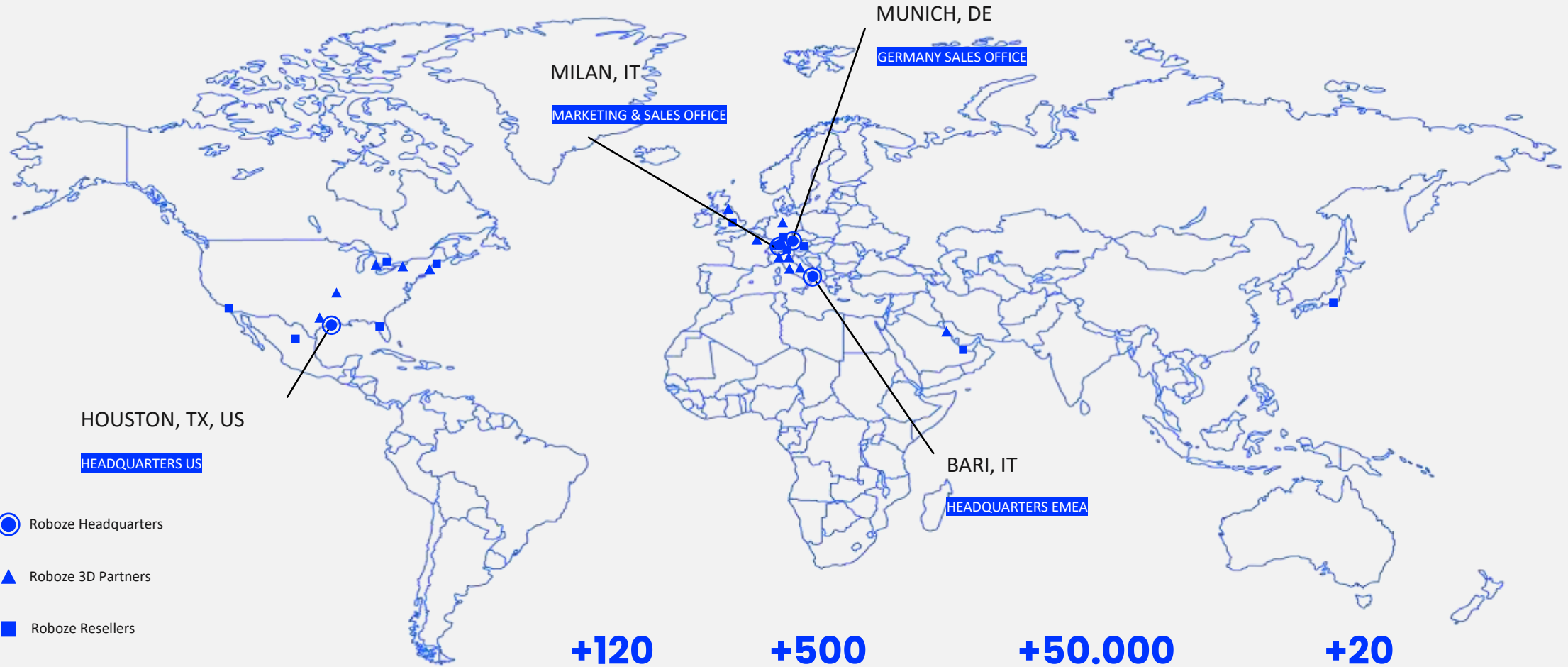
Innovazione nel Settore Aerospaziale per un Futuro Interplanetario

Matteo Regé - Roboze R&D Technology Manager

Accelerating the world's transition to sustainable manufacturing



Company overview



+120
EMPLOYEES
WORLDWIDE

+500
PRINTERS
INSTALLED

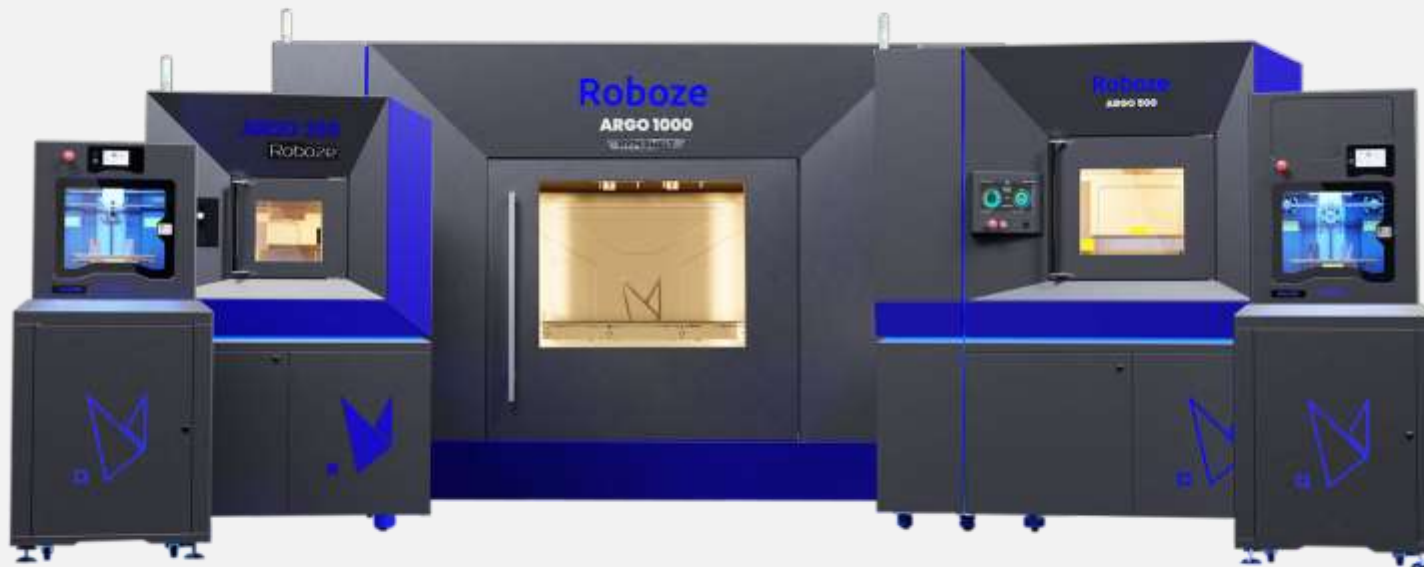
+50.000
PRINTED PARTS
IN THE WORLD

+20
3D PARTS AND
RESELLERS

#PrintStrongLikeMetal



Roboze Technological Ecosystem



Repeatable and scalable process

Get the utmost level of repeatability during manufacturing process. Fast, reliable, fully automated and engineered for production.

High performance super-polymers

Improve parts performances while reducing production times and costs through the use of high-performance materials for metal replacement.

Speed up innovation

Print and test components reducing validation times, accelerating product development.



Bio-based PA
PA + Natural fibers

- Excellent dimensional stability
- Low hygroscopicity
- Almost isotropic behaviour

Carbon Footprint

60% lower wrt. to
PAN CF reinforced PA



Carbon PA PRO
PA + Carbon Fibers

- High tensile strength
- High tensile modulus
- Good thermal resistance

Tensile Strength

Test Method: ASTM D638
Value: **171 MPa**



ToolingX CF
PPS + Carbon Fibers

- High stiffness
- Chemical resistance
- Low surface resistivity

Water Absorption

Test Method: ISO 69
Value: **<0.05%**



ULTEM™AM9085F
Polyether imide

- Thermal resistance
- Excellent FST rate
- Dimensional stability at high temps

Flame Retardant

Test Method: UL94
Value: **V0**



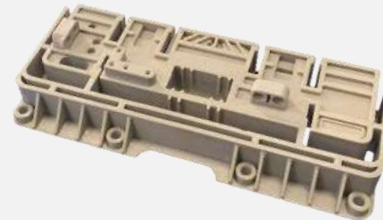
PEKK

Polyetherketoneketone

- Low crystallization rate
- Excellent printability
- Good interlayer adhesion

Flame Retardant

Test Method: UL94
Value: V0



PEEK

Polyether ether ketone

- Self lubricating
- High thermal resistance
- Extreme chemical resistance

Continuous Use Temp.

Test Method: ASTM D3045 Value:
250°C



Carbon PEEK

PEEK + Carbon Fibers

- High compression strength
- High mechanical properties
- Ideal for metal replacement in harsh environments

HDT (load 1.82MPa)

Test Method: ASTM D648
Value: 250°C

Industrialization of the production process

Improving manufacturing



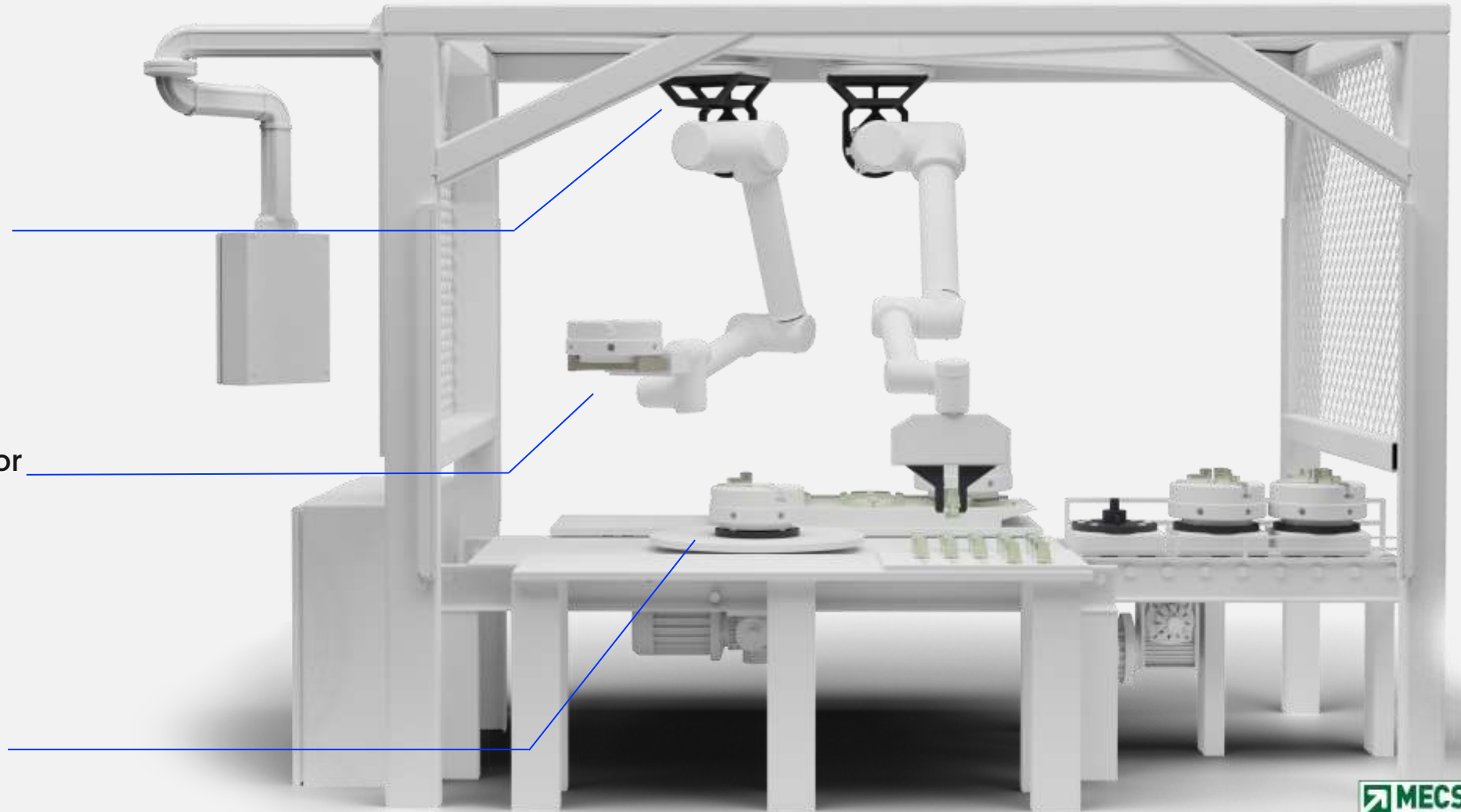
Robot Frame Bracket
Carbon PA PRO



Robot Arm End-effector
PEEK



Centering device
Carbon PA PRO



#PrintStrongLikeMetal

Developing the Space Industry



Super Pressure
Balloon 2

Telescope Holder
Carbon PEEK



CANVAS
4U Cubesat

MFD&Circuitry Holder
PEEK



Roboze Solution

- From Aluminium to Carbon PEEK
- Weight saving (-49%)
- Outgassing material for use in space
- Dimensional stability in the range of $-40^{\circ}\text{C} \div +80^{\circ}\text{C}$

Roboze Solution

- From CNC machining to PEEK 3D printing
- Several design iterations
- Cost savings (-88%)
- Design freedom for parts count reduction (-20%)

Getting ready for the future

3D printing parts for space exploration

- Analogue mission that will take place at the **MDRS** (Mars Desert Research Station), a research facility in Utah, USA
- For two weeks in isolation, analogue astronauts will test different technologies and operational scenarios in the field of **space medicine**, in preparation for future human missions to Mars
- 3D printing is seen as a fundamental part of future space exploration and extra-terrestrial missions
- A **Roboze** printer will be taken on the mission for printing of objects for emergencies, scientific research, and everyday use

Advantages

- Custom designs
- Printing of spare parts
- Digital warehouse



MDRS facility

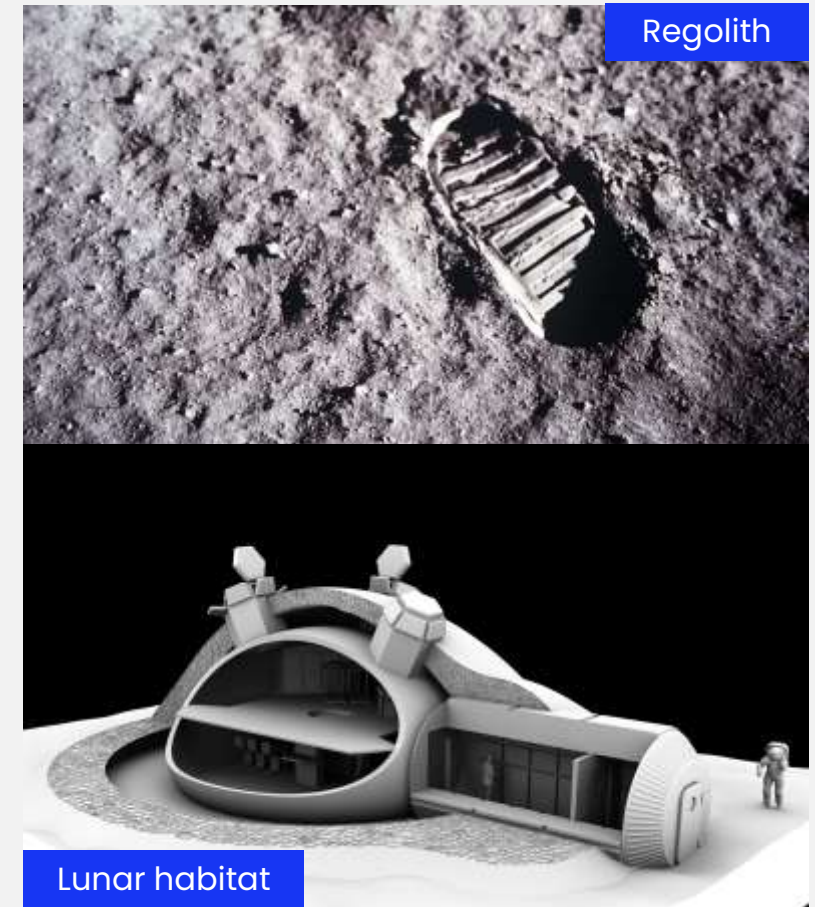
What's next

Mixing regolith and plastic for 3D printing

- **Regolith** (dust, broken rocks, and other related materials found on the surface of planets and moons) can be mixed with plastic to produce filament for FFF printing
- Filaments with different properties can be made and used to print various objects needed for extra-terrestrial settlements
- Bricks with custom geometries are a prime candidate for printing, enabling the construction of large structures such as habitats

Advantages

- ISRU **reduces the need for supplies from Earth**
- The design freedom in 3D printing allows objects to be manufactured for **specific applications**
- Recycling of old parts helps to **close the loop** and reduce the need for new resources



BARI, IT

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